

Date: Wednesday, 07/03/2007 12:36:59 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET ASS'Y		
Job Number	: 31051					
Estimate Number	: 12522					
P.O. Number	: N/A			Part Number	: D35311	
This Issue	: 07/03/2007		S.O. No. : N/A	Drawing Number	: UNDER REVIEW	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A		Type : SMALL /MED FAB	Drawing Revision	: N/A	
Previous Run	: 30403			Material	: N/A	
Written By	:			Due Date	: 09/03/2007	
Checked & Approved By	:			Qty:	1 Um: Each	
Comment	: Est Rev:A New Issue 06-09.06 EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6S040	6061-T6 .040 Sheet	
		Comment: Qty.: 0.3972 sf(s)/Unit Total : 0.3972 sf(s) 6061-T6 .040 Sheet (M6061T6S040) Batch: M19380	ml 07 03 08
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3531 Dwg Rev: U/R Prog Rev: U/R	m 07 03 08
		2-Deburr if necessary	ml 07 03 08
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	ml 07 03 08
5.0	BRAKE NC	NC BRAKE	
		Comment: NC BRAKE Bend as per Dwg D3531	SB 07 03 08

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Seq. #:	Machine Or Operation:	Description :
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6.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

07/03/09

7.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m-f

07/03/09

8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/3/12 ①

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

SAF

Identify and Stock
Location: _____

07/3/12

CHARGE TO WO 00053

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/03/09

Job Completion



07/03/12

DART AEROSPACE LTD	Work Order:	31051
Description: Bracket Ass'y	Part Number:	D3531-1
Inspection Dwg: U/R Rev: U/R		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by:	<u>M. M.</u>
Date:	01/03/08

Audited by:	AD
Date:	07/03/08

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	